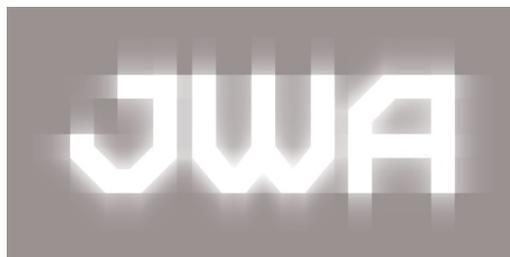
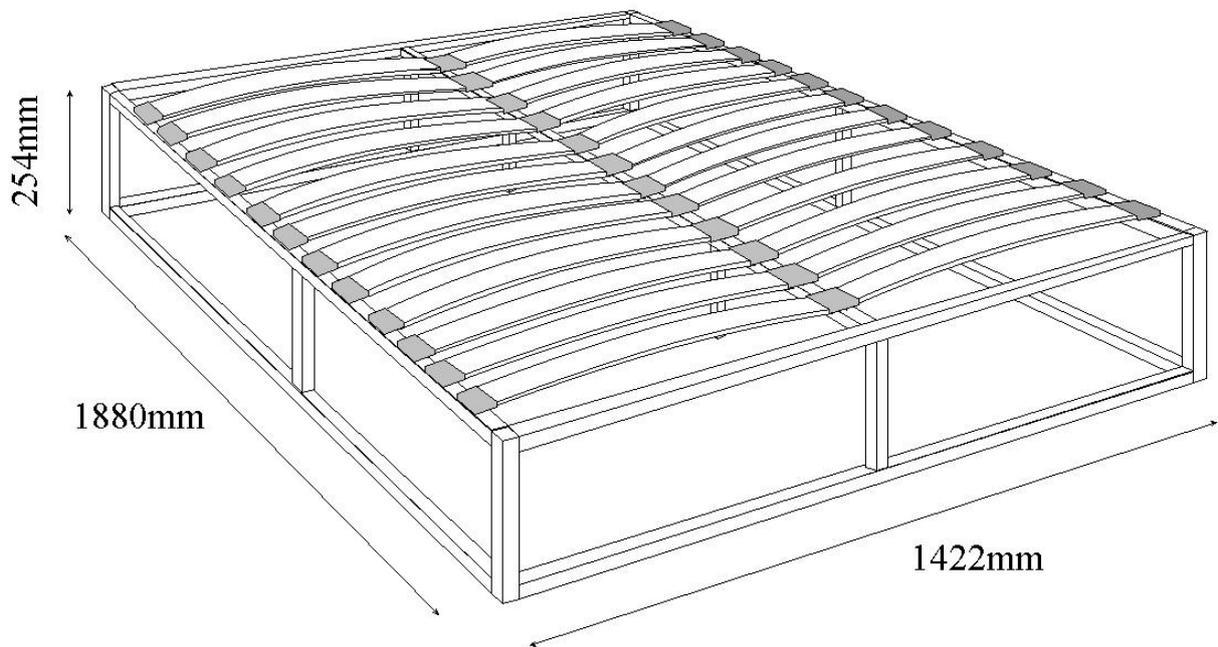


# ASSEMBLY INSTRUCTION

PATTON 10"

DOUBLE BED

77652

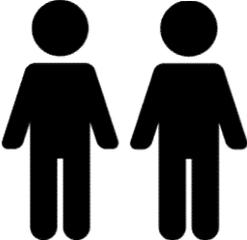


Imported by JWA Furniture Pty Ltd, Qld, Brisbane Australia.  
For any assistance with assembly or for missing parts please refer to your receipt

## PRE-ASSEMBLY PREPARATION

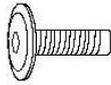
### Before you start:

1. Choose a clean, level, spacious assembly area. Avoid hard surfaces that may damage the product
2. Take care when lifting. Product should be assembled as near as possible to the point of use
3. Ensure that you have all required contents for complete assembly
4. Always read the assembly instructions carefully before beginning assembly.
5. Keep all hardware parts and packaging out of reach of small children.
6. Do not over tighten the screws and bolts as this may damage the threads
7. Assembly is to be carried out by a competent adult(s) ONLY
8. During assembly, children should be kept away from the product due to possible risk to injury.
9. Do not use this item if any components are missing or damaged.
10. Please keep the instructions for future reference.

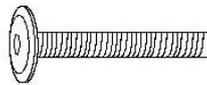
	
Allow 20 min	For 2 person

## PARTS LIST

**A** M6x20mm bolts x 12pcs



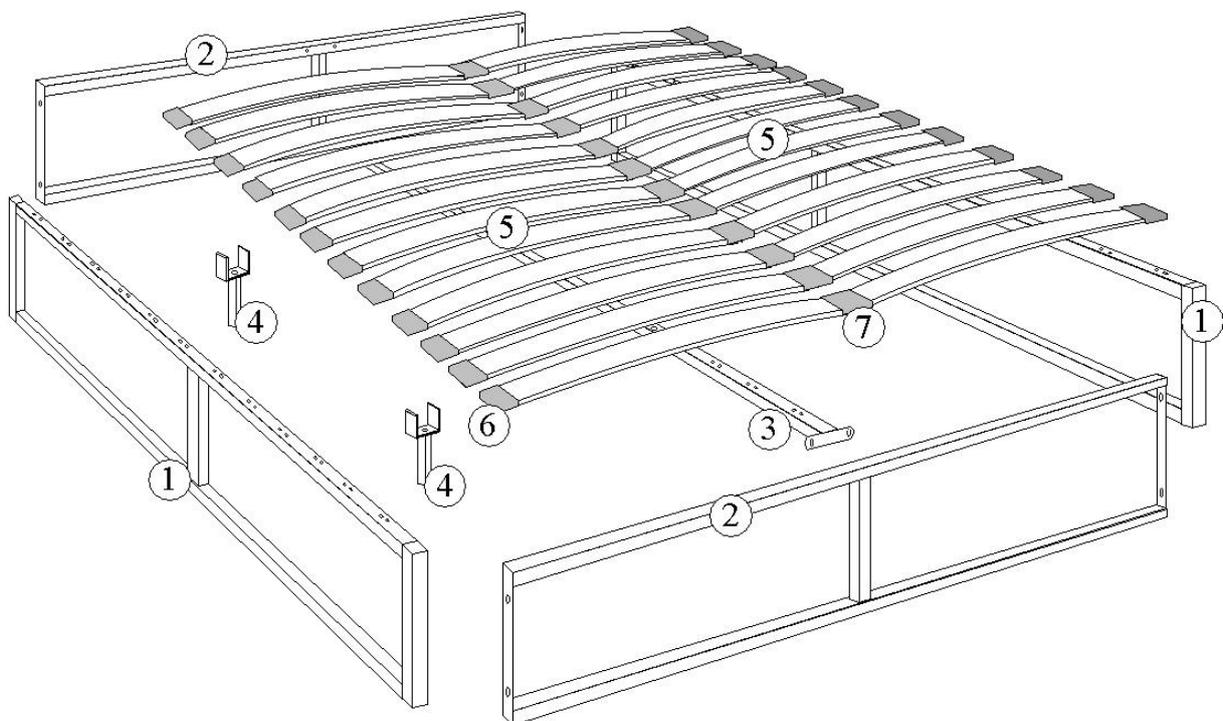
**B** M6x50mm bolts x 2pcs



**C** M4 Allen Key x 1pc  
(used with M6 bolts)

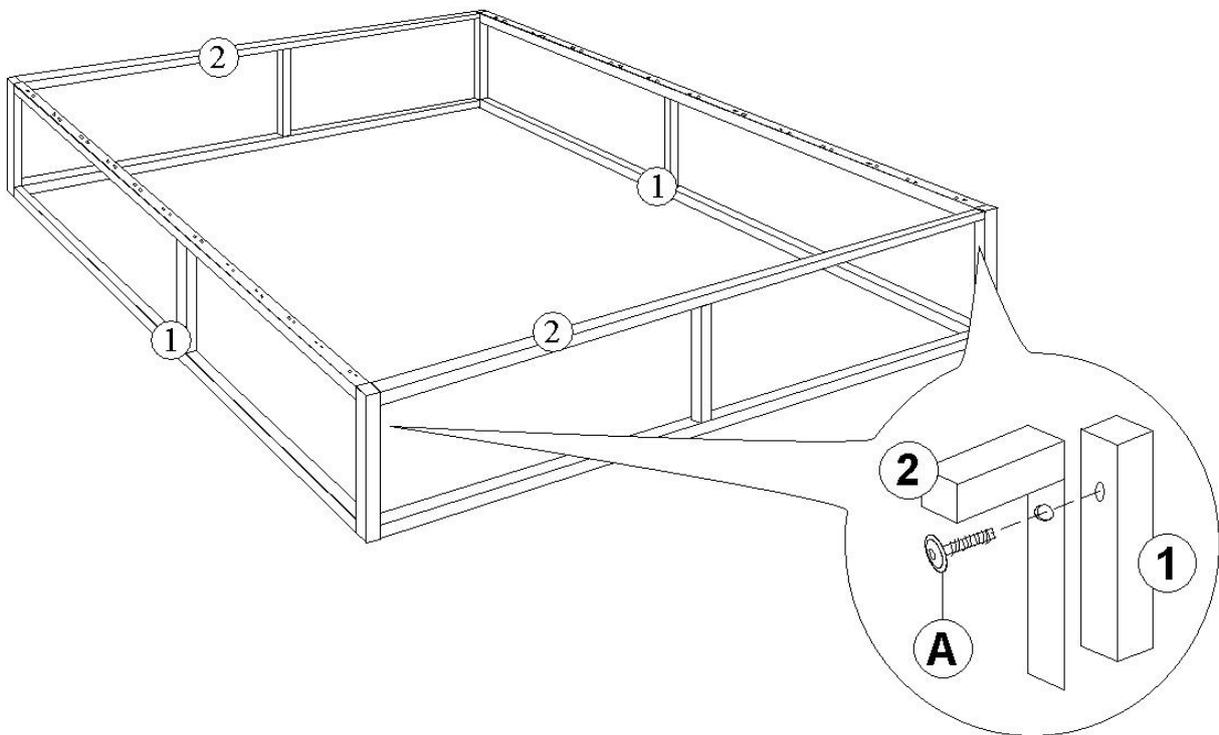


1	Side Frame x 2pcs	5	Slat (678mm) x 24pcs
2	Head/Foot Frame x 2pcs	6	End Cap x 24pcs
3	Centre Rail x 1pc	7	Centre Cap x 12pcs
4	Support Leg x 2pcs		



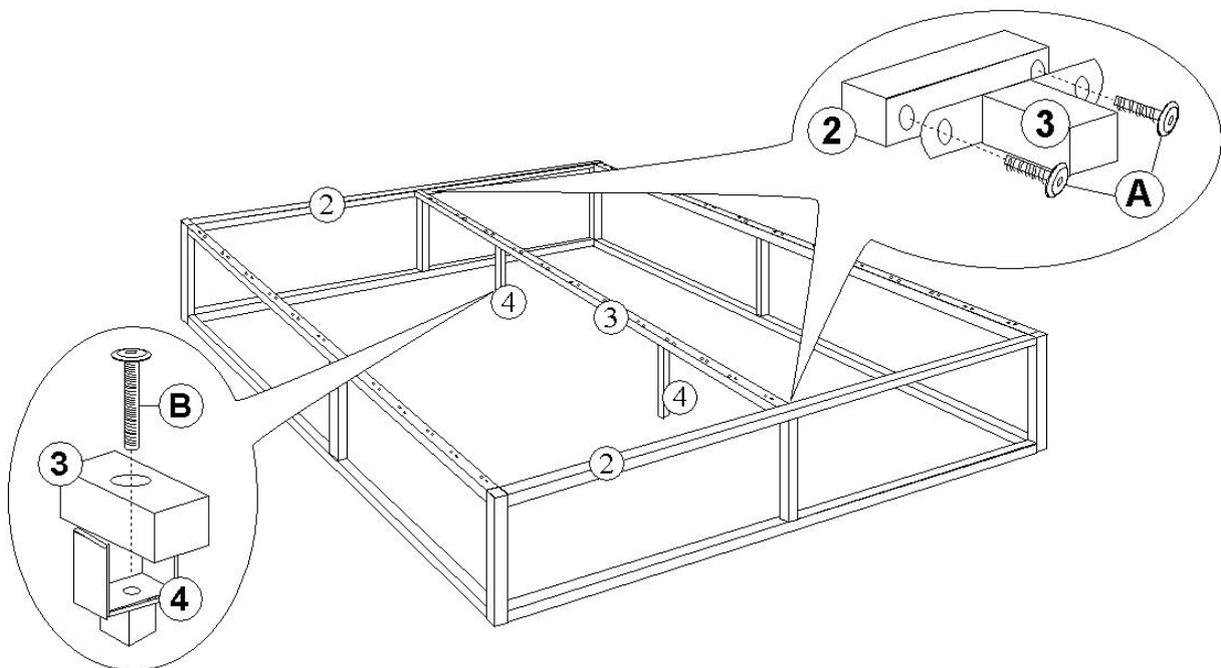
**STEP 1:**

- Prepare a protected surface with a blanket or cardboard.
- Connect a side frame(1) to the head/foot frame. Secure with 4x bolt(A) per frame. Fasten with allen key(C).
- Repeat for the other side frame.



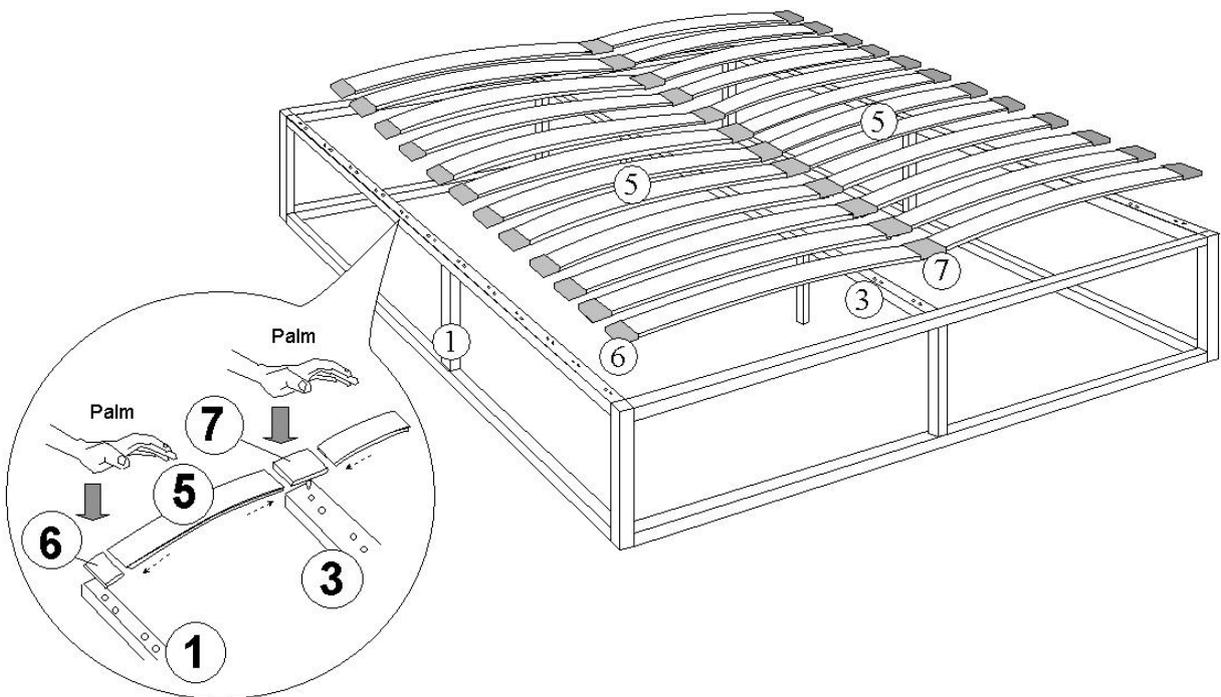
**STEP 2:**

- Attach the centre rail(3) to the head/foot frame, as shown below. Use 2x bolt(A) per side. Fasten with allen key(C).
- Attach 2x support leg(4) to the bottom of the centre rail(3), as shown below. Thread bolt(B) from the top. Fasten with allen key(C).

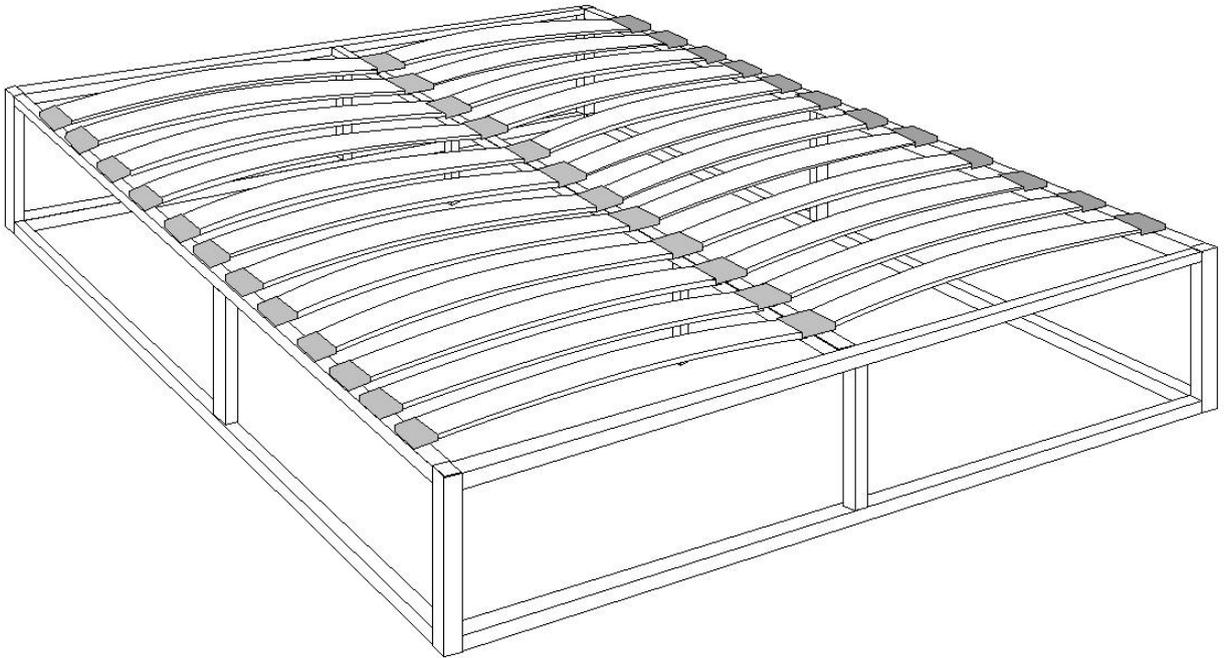


**STEP 3:**

- Attach an end cap(6) onto every slat, 1 per slat(5).
- Take 2x slats and cup the non capped end into either side of the middle cap(7). Form 12x slat pairs.
- Attach the slat pairs to the bed as shown below. Push the caps into the holes.



Assembly Is Complete



## **PRODUCT CARE:**

### **FURNITURE / BED**

- 1. When assembling your furniture / bed please ensure that you have checked the contents for all relevant parts.**
- 2. When tightening bolts make sure that they are fully tightened but not forced.**
- 3. When moving your fully assembled bed you must first remove the mattress and lift the frame into position, take care when lifting and always have two people handling the bed. PLEASE DO NOT DRAG THE BED as this will cause damage to the rail.**
- 4. It is advisable to use approved cleaning products when cleaning the furniture and bed frame as certain chemical based cleaners could have an adverse effect on the bed finish.**